

## NU DYE User Reminder (溫馨提示)

1. Nu dye is a unique finishing to replicate garment dye in which bulk color tolerance must be widened and be treated as denim category.
2. Nu dye high/low effect will only be revealed after proper enzyme washing.
3. Nu dye colors will fade under washing, but tends to slow down and stop at a certain point.
4. Color fastness test cannot be applied on before wash fabric.
5. Recommended washing method: Enzyme wash for 30-45 minutes (depends on color intensity). Preferably 2 times rinsing after enzyme in order to meet the color fastness requirement after washing.
6. Since the characteristics of Nu dye are very similar to those of garment-dye, there will generally have 3-5 colors LOTS per 10,000yd.
7. It is recommended that the garment factory must perform washing over each head-ends in order to precisely divide every dye lot. Apply different wash time is necessary to minimize dye lot and achieve better color matching.
8. Recommended wash procedure: Before wash garments should be separated and untwisted when placing into washing machine. Do not overload to prevent water mark and broken spandex issues of the garments.
9. It is recommended to state the words "Turn Garment inside-out" on garment care labels.

1. Nu dye 顏料是仿效Garment dye的獨特染色效果,所以大貨LOT色標準必須加寬尺度接受性整體顏色耐受性並將其視為牛仔布類別評級。
2. Nu dye 顏料特性是需要經過適當的洗水後,本身顏色才能顯露出來。
3. Nu dye 顏色在洗水時會洗淡,但在洗到一定程度上顏色就會停止或減慢。
4. 色牢度測驗問題: Nu dye 顏色洗前布色牢度是很差不合格,所以洗前布不能做色牢度這項測驗。
5. 建議洗水方法: 酵素洗30 - 45分鐘,最好過清水2次,這樣才能符合洗水後之色牢度標準。
6. 由於這NU DYE 顏料特性與成衣染色很相似,所以貨布LOT色一般會有3-5個色LOT。(按照數量約10,000碼)
7. 建議製衣廠一定要預先做好洗匹頭條來分LOT色,分好LOT色後才好開裁大貨及分LOT色洗水。
8. 建議成衣洗水:成衣在落機前最好先將每件成衣揚放好後才放下機洗,千萬別將成衣疊放扭作一團放下機洗,成衣或會出現洗水不均水痕和斷橡筋的情況,建議每機洗水成衣最好不要多於100 pcs。
9. 建議洗水唛內容要加 "Turn Garment inside-out" (反褲洗)這字句。

